



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D4207-1
Job Sheet 170000



Part No: D4207-1

Job Qty: 2 ea

Part Name: Window Retainer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Job Tracking No:

Created By: Mario Poulin

Due Date: 1/26/18

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 11.03.09 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/25/18	0.00	0.00	Start Up Waterjet		SC 18/01/18
100	Waterjet	2 pcs		1/25/18	0.00	0.24	Waterjet1		SC 18/01/18
110	QC	2 pcs		1/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/01/18
120	QC	2 pcs		1/25/18	0.00	0.00	QC8-4		
130	HandFinish	2 pcs		1/26/18	0.00	0.18	HandFinish1		2018/01/15
135	QC	2 pcs		1/26/18	0.00	0.00	QC7-3		
140	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3	5+237	AT 18/01/18
150	QC21-SA	2 Ea		1/26/18	0.00	0.00	QC21		Line

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	2	81	0	0

FM137884

2.28

Part Specifications

Specifications could not be found.

Plex 1/5/18 1:03 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		
Date :	Step #:		QTY Effective :				MRB (QSI042) Approval			

Description Work Order Deviation

Job No: 170000
Mfg Date: 01/11/18

Start up Operation

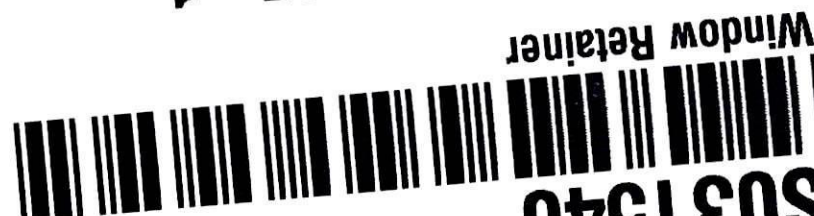
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Change No:
Operation:
Revision:
PART NO:

Completed By

Lead hand / Supervisor
Approval Verification

C / QA Coordinator
Approval



S031540
DART AEROSPACE

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Root Cause					
Environment	☐	No Re-verification	☐	Pressur	☐
Design	☐	Operator	☐	Bending	☐
Doc/Data	☐	Offset/Setup	☐	Centre f	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐
Handling/Pre	☐	Training	☐	Crimp/Ki	☐
Material	☐	Use for Testing	☐	Cuffs	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐
Past Expiry Date	☐	Manufacturing Process	☐	Countersink	☐
Misidentified	☐	Past Due	☐	Cut Too Short	☐
			OTHER :		

Out of Sequence ☐
Off-set ☐
Mislabeled ☐
Fit/Function ☐
Misaligned/off center ☐

sitioned Wrong
tside Dimensions
re/Under tolerance
t Incorrect

Part Lost/Missing ☐
Part Moved ☐
Drawing ☐
Finish ☐
Misread ☐
Turning Sequence ☐

